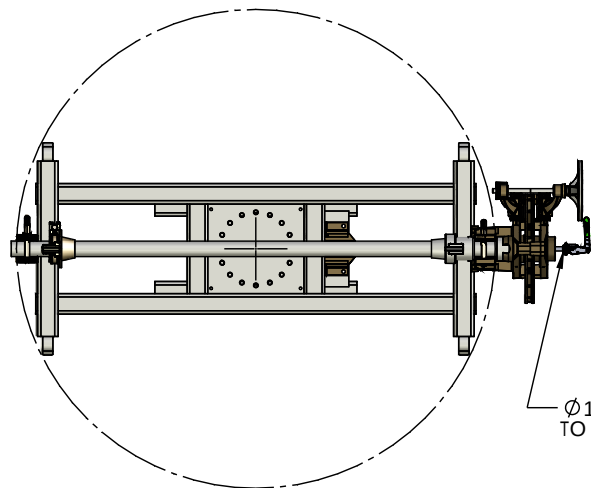
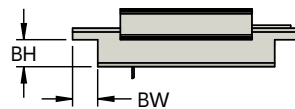


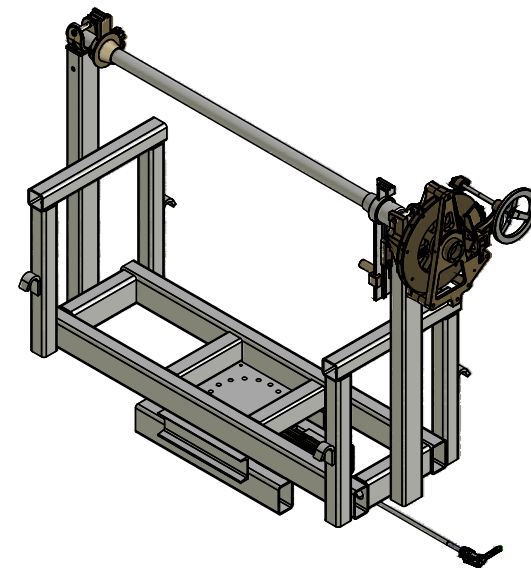
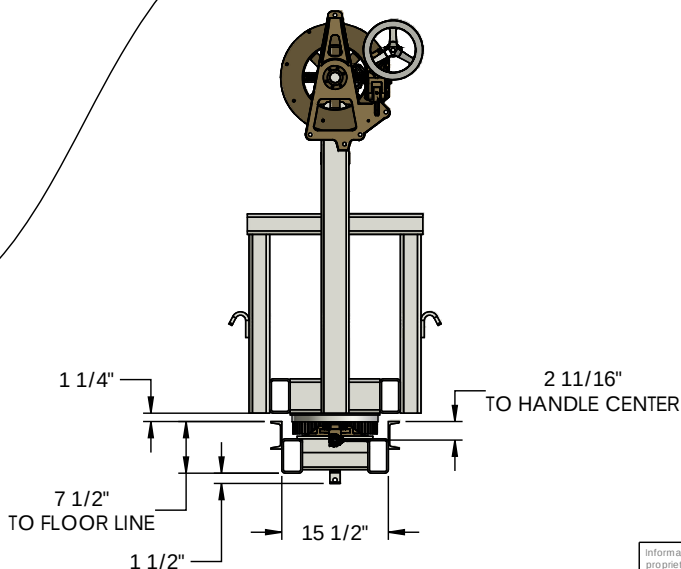
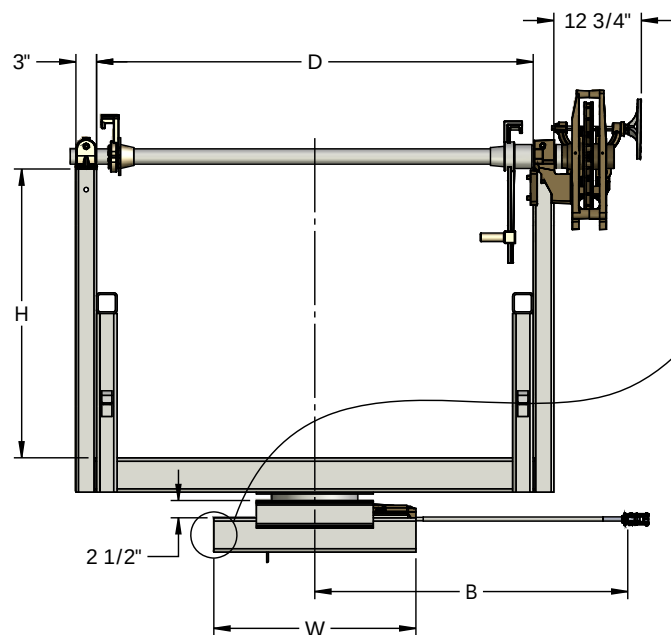
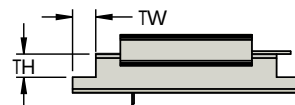


Ø1" HOLE REQ'D
TO MOUNT HANDLE

BOTTOM NOTCH OPTION
FOR MAIN CROSS-MEMBERS



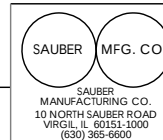
TOP NOTCH OPTION
FOR MAIN CROSS-MEMBERS



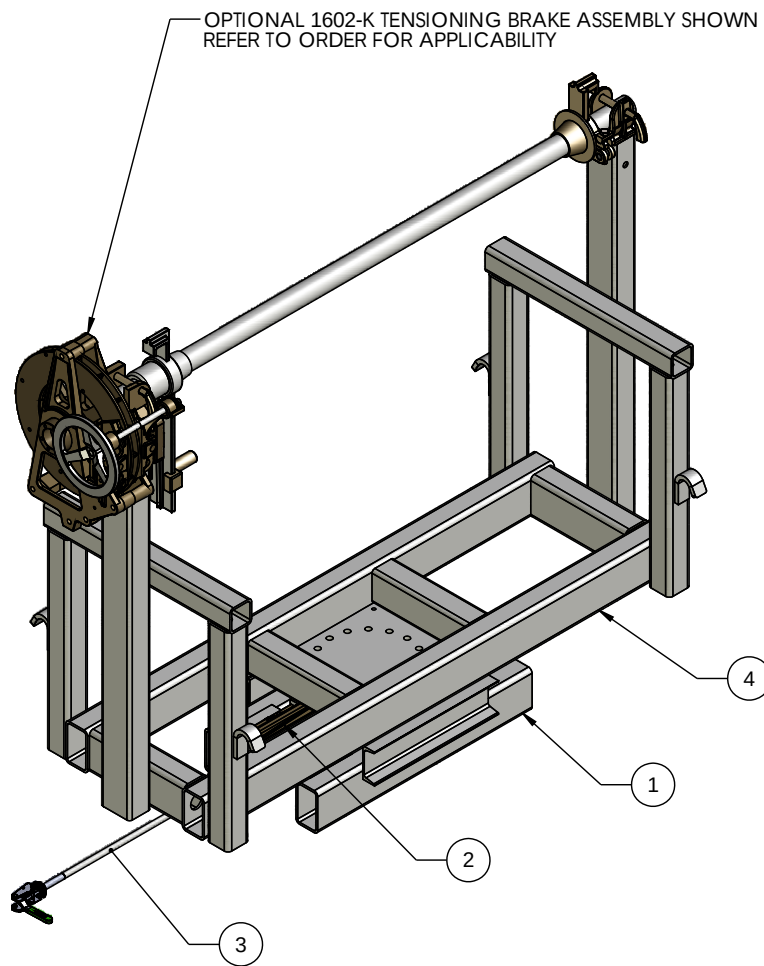
NOTES:

1. H = Maximum Reel Diameter / 2
2. D = Maximum Reel Width + 9.5"
3. B = Distance from center of turret to mounting surface for locking handle.
4. W = Width between structural members where turret sub-frame will be welded

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proprietary nature and is not
to be copied. This design is
the property of Sauber Mfg. Co.



SAUBER MFG. CO. VIRGIL, IL	
TITLE	
1619-K Single Reel Turret Frame Assembly w/ Side Lock - Weld-in	
IDENT. NO.	REV.
S2227	R01
SCALE: 1/32"	DRAWN: 20mm
DATE: 9/16/2011	SHEET 1 OF 2



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	S2227-1	Slweing Ring Turret Mounting for 1619-K, Side Lock	1
2	6091ST	Turret Lock Asembly w/ Toggle Clamp Handle	1
3	6092ST	Toggle Clamp-Type Turret Lock Rod	1
4	6611ST	Heavy Duty Turret Reel Carrier Frame	1

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	TITLE 1619-K Single Reel Turret Frame Assembly w/ Side Lock - Weld-in	REV. R01
IDENT. NO. S2227	SCALE: 1/32	DRAWN: 20mm
DATE: 9/16/2011	SHEET 2 OF 2	