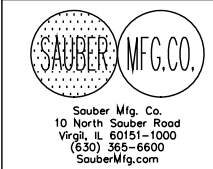


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SAUBER MFG. CO. VIRGIL, IL			
DR'N	RDS	TITLE TABLE LAYOUT	
CK'D		1570 PULLER	
AP'VD	2969ST	REV R3	DATE 08/25/2015
	SCALE 1" = 1"		SHEET 1 OF 1

Puller Turntable Parts

Models 1570 and 1670

Reference	Item	Qty.	Description
1570-1A		1	Table Welded Assembly - 2139ST
1570-1B		1	Table Welded Assembly - 3457ST
1570-2	13231	2	Turntable Bushing - 2"O.D. x 1.5" I.D. x 1" L
1570-3	14603	2	Table Pivot Pin SST - 1.5" O.D. x 6.5" L
1570-4A	14372	1	Turntable Underguard - AL - 2138ST
1570-4B			Turntable Underguard - AL
1570-5	11971	2	Flex Draw Tie Down
1570-6	11139	1	Turntable Elevation Cylinder w/Pins - BMC-2006
1570-7		2	Stainless Steel Pin w/ Hair Pin
1570-08A	13233	1	Rope Roller Guide Assembly - Almag
1570-08B	11132	1	Rope Roller Guide Bracket - 1445ST - Gray
1570-9A		1	19" Bronze Capstan - Integral Shaft
1570-9B	15785	1	20" Almag Capstan - Bolted Shaft - 2559ST
1570-9C		1	12" Almag Capstan - Bolted Shaft - 3293ST
1570-10		1	Capstan Shaft - 2991ST
1570-11	11432	2	Turntable Capstan Bearing
1570-12		1	Sprocket Spacer- 2973ST
1570-13	11433	1	60-Tooth Capstan Sprocket
1570-14	11131	1	Anti-Reversing Solenoid
1570-15	13234	1	Solenoid Top Bracket -1854ST Items 1-4
1570-16	13235	1	Solenoid Bottom Bracket - 1854ST Items 8 & 9
1570-17	13236	1	Solenoid Pivot Casting - CL1
1570-18	13237	1	Solenoid Brake Top Bracket - 1862ST Items 1 & 2
1570-19	13238	1	Solenoid Brake Washer
1570-20	13239	1	Solenoid Brake Bottom Bracket - 1862ST Item 1
1570-21	13240	2	Solenoid Brake Pad - 1862ST Item 3
1570-22	10392	1	2-Speed Hydraulic Motor
1570-23	11435	1	12-Tooth Motor Sprocket
1570-24A	16162	1	#60H HD Riveted Roller Chain - 114"
1570-24B	11106	1	Full Link for 60 Chain
1570-24C	11105	1	Half Link for 60 Chain
1570-25	16015	1	Cassette Shaft - 1854ST Item 6
1570-26	12597	1	Shaft Retainer Pin - 1/4" X 1-3/4" L SST
Not Shown	14674	1	Cassette Pulley Drive Pin 1861ST-1
1570-27	11437	1	Oil Seal
1570-28	11438	4	Bearing
1570-29	11460	1	Cassette Belt Pulley - Bronze - 1861ST Item 2

Puller Turntable Parts

Models 1570 and 1670

1570-30	12442	1	Brake Pad Set (3 Radial Pieces) - 6"Lx1.25"Wx.25"T
1570-31	11461	1	Ratchet Wheel
1570-32	13242	1	Compression Spring SST- 1864ST Item 6
1570-33	13243	1	Ratchet Flipper - 1864ST Item 1
1570-34	13360 10589	1	1/2" Shoulder Bolt - 1864ST Item 4 w/ 1/2" Thin Flat Washer – 1864ST Item 7
1570-35	14612	1	15T Sprocket /Ratchet - 1866ST Item 1 (current units)
1570-35A		1	16T Sprocket/Ratchet-1866ST Item 2 (early units)
1570-36	11470	1	Mounting Bracket
1570-37	13245	1	Threaded Stud - 1854ST Item 5
1570-38	13246	2	Bronze Washer - W1
1570-39	13247	1	Compression Spring - OCS-112G-1
1570-40	13248	1	Idler Pulley - 2992ST Item 1
1570-41	13252	1	Brake Pad - 2992ST Item 2
1570-42	13253	1	Idler Pulley Bracket - 2992ST Item 3
1570-43	11545	1	Levelwind Cap
1570-44	12531	1	Adjusting Washer - 2983ST Item 6
1570-45	12530	1	Adjusting Pad Rubber - 2983ST Item 7
1570-46	12529	1	Levelwind Finger/Pawl - 2983ST Item 10
1570-47	11473	1	Levelwind Bracket - See Item 15584 For Compatibility w/ Oil Lite Pulley Bearings
1570-48	13254	1	Rope Guide- 6792ST
1570-49A	12279	1	Levelwind Pulley Bushing - Original Style
1570-49B	12277	1	Ball Bearing w/ Dual Seals - Current
1570-50	12276	1	Levelwind Pulley
1570-51	12280	1	Levelwind Retaining Ring
1570-52	12281	2	88.38 mm Spiral Retaining Ring (Also used as a shim between 1570-31 & 1570-35)
1570-53	13158	1	Puller Levelwind Rod - 2981ST
1570-54	11472	1	V-Belt Pulley
1570-55	13159	2	Levelwind Housing Bearing - 1658DC
1570-56A	13590	1	Levelwind Housing - 1860ST Items 1, 2 & 5
1570-56B	13255	1	Levelwind Housing - 3644ST all items
1570-57	13646	1	Levelwind Adjustment Frame - 2142ST
1570-58	13256	1	Levelwind Retaining Cap - 1860ST Item 3
1570-59		1	Adjustment Clevis - 2143ST Items 1 & 3
1570-60		1	Spacer - 2143ST Item 5
1570-61	11456	1	Chain Adjusting Sprocket
1570-62		1	Spacer - 2143ST Item 4

Puller Turntable Parts

Models 1570 and 1670

1570-63A		1	Belt Guard Assembly - 2145ST - Replaced by 1570-63B
1570-63B	13257	1	Belt Guard Assembly - 3643ST
1570-64	11954	1	Belt
1570-65	13258	1	Levelwind Support Bracket Assembly - 3456ST
1570-66	13259	1	Idler Assembly w/ Pully - 3462ST
1570-67	13260	1	Check Valve Block w/ Checks - DCV10-8T-N w/ CV10-20 (not shown)
1570-68	17434	1	Brass Solenoid Interface Pin - 7634ST
	15584	1	Replacement Levelwind Pulley Kit - Includes 2983ST Complete Levelwind Follower & 2411ST Complete Levelwind Pulley Assy w/ Bearings Assemble Parts & Include Dwg 2983ST