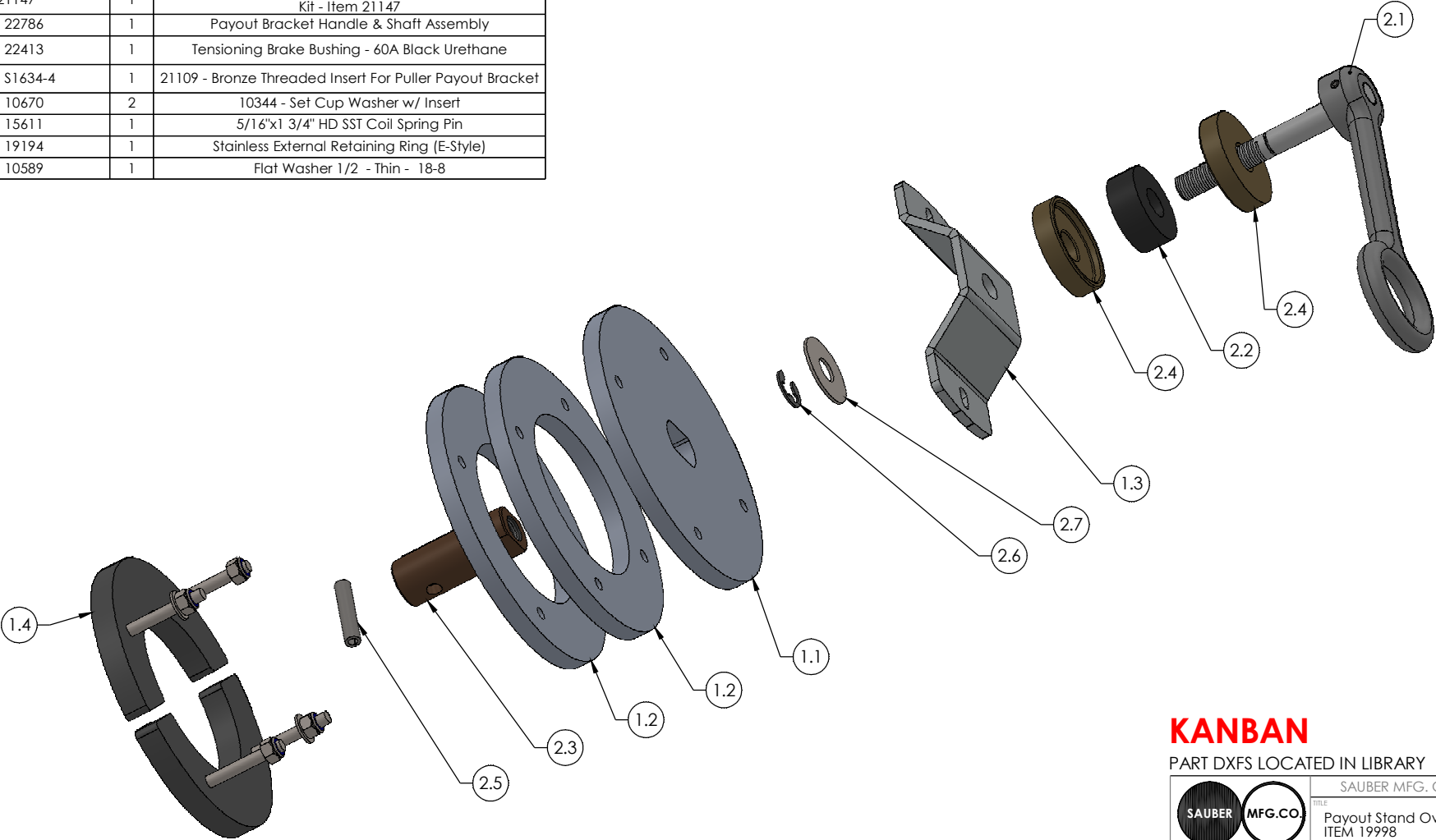


ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	21465	1	Payout Stand 1570 Brake pressure plate
1.1	S1634-1A	1	Payout Stand 1570 Brake Pressure Plate 1
1.2	S1634-1B	2	Payout Stand 1570 Brake Pressure Plate 2
1.3	S1634-1C	1	1570 Overspin Brake Handle Offset Bracket
1.4	21148	1	Puller Payout Overspin Brake - Pad Kit - Item 21148
2	21147	1	Puller Payout Overspin Brake - Handle & Shaft Assembly Kit - Item 21147
2.1	22786	1	Payout Bracket Handle & Shaft Assembly
2.2	22413	1	Tensioning Brake Bushing - 60A Black Urethane
2.3	S1634-4	1	21109 - Bronze Threaded Insert For Puller Payout Bracket
2.4	10670	2	10344 - Set Cup Washer w/ Insert
2.5	15611	1	5/16"x1 3/4" HD SST Coil Spring Pin
2.6	19194	1	Stainless External Retaining Ring (E-Style)
2.7	10589	1	Flat Washer 1/2 - Thin - 18-8



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PART DXFS LOCATED IN LIBRARY

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MFG.CO.

SAUBER
MANUFACTURING CO.
10 NORTH SAUBER ROAD
VIRGIL, IL 60151-1000
(630) 365-6600

SAUBER MFG. CO. VIRGIL, IL

TITLE
Payout Stand Overspin Brake -
ITEM 19998

IDENT NO.
S1634

REV.
R18

SCALE: 1:2

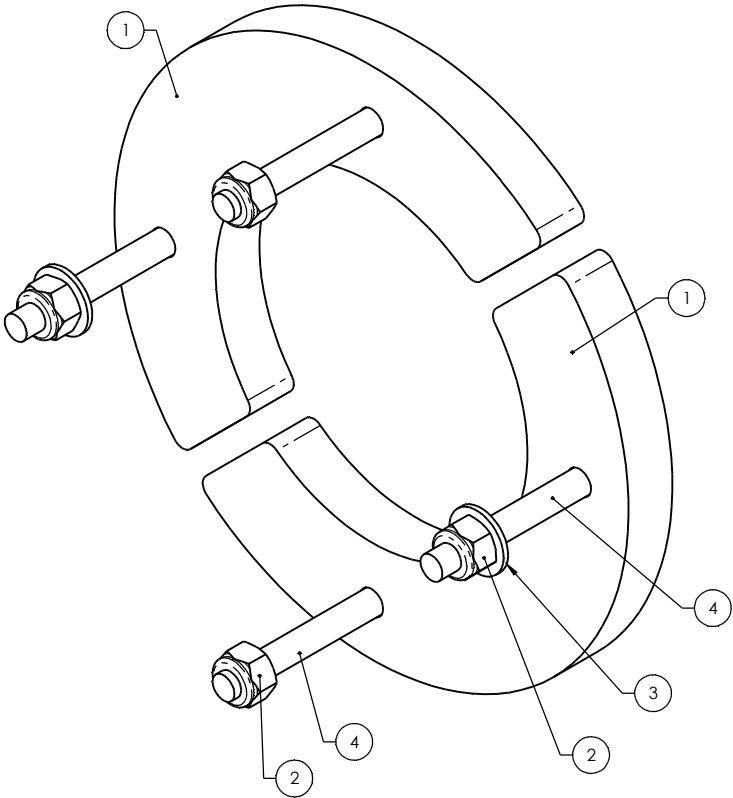
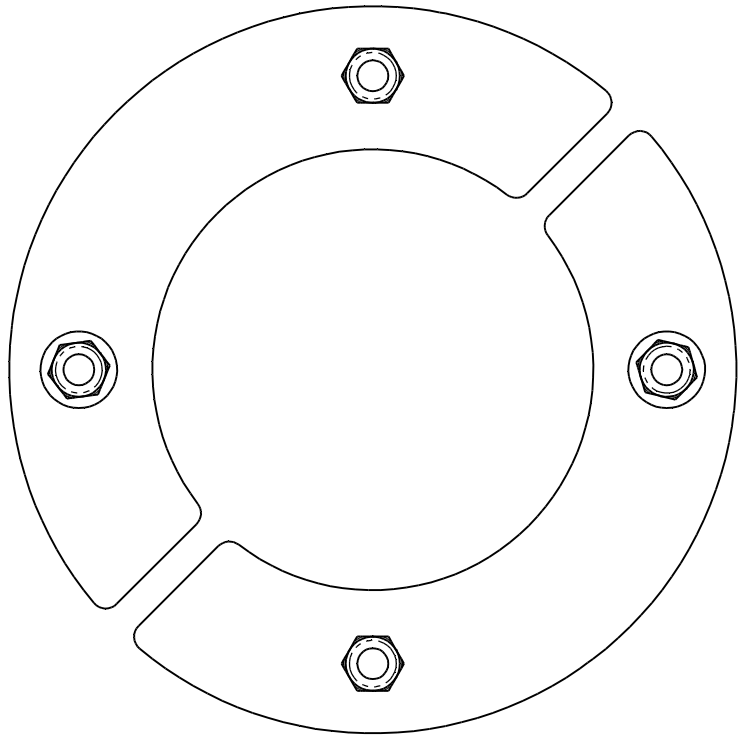
DRAWN: JMM

DATE: 9/8/2025

SHEET 1 OF 2

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ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	S1634-2	2	21430 - Payout stand PE-1570 brake pad
2	10116	4	1/4-20 Nylon Insert Lock Nut 18-8
3	10532	2	Flat Washer 1/4 - 18-8
4	10480	4	1/4-20 X 2" Phil Flat HD 18-8
5	12626	4	1/4-20 X 1" Phil Flat HD 18-8



- NOTES:
- 1. PART NUMBER 12626 IS NOT SHOWN
 - 2. QTY. (4) OF PART NUMBER 12626 WILL BE SUPPLIED WHEN THIS IS PURCHASED AS A STANDALONE KIT

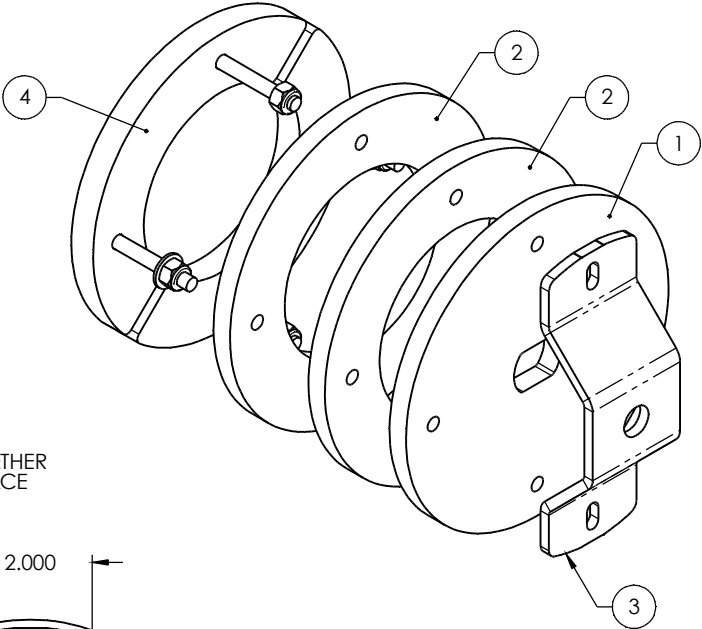
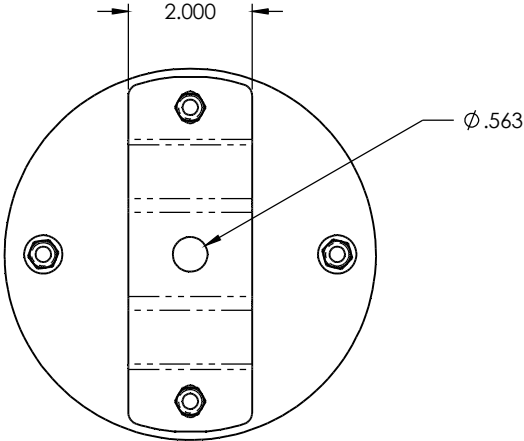
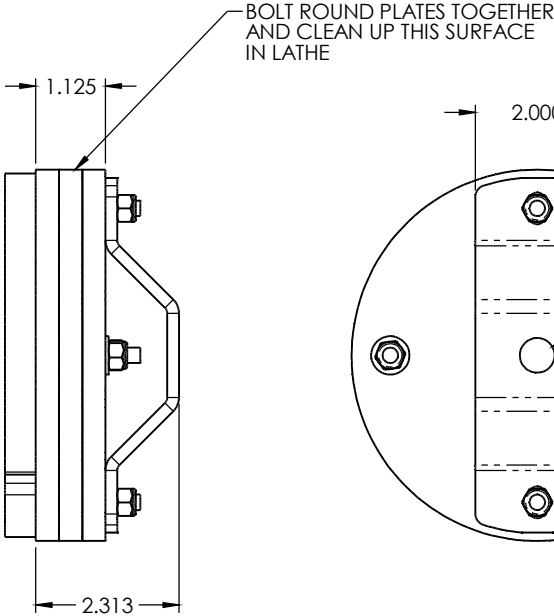
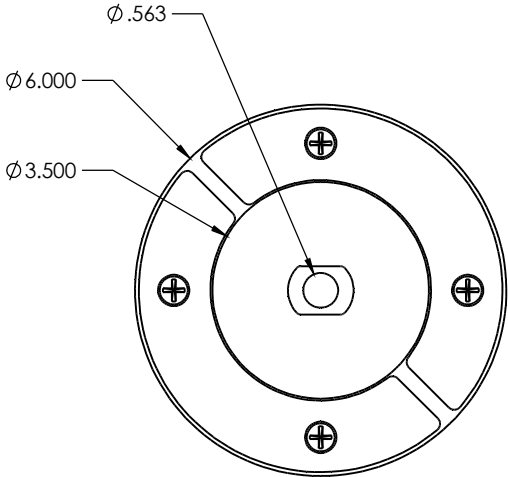
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SAUBER MFG. CO. VIRGIL, IL	
TITLE Puller Payout Overspin Brake - Pad Kit - Item 21148	
IDENT NO. 21148	REV. R00
SCALE: 1:1	DRAWN: DATE: 12/17/2024 SHEET 1 OF 1

ITEM NO.	PART NUMBER	QTY.	DESCRIPTION
1	S1634-1A	1	Payout Stand 1570 Brake Pressure Plate 1
2	S1634-1B	2	Payout Stand 1570 Brake Pressure Plate 2
3	S1634-1C	1	1570 Overspin Brake Handle Offset Bracket
4	21148	1	Puller Payout Overspin Brake - Pad Kit - Item 21148



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SAUBER MFG.CO. SAUBER MANUFACTURING CO. 10 NORTH SAUBER ROAD VIRGIL, IL 60151-1000 (630) 365-6600	SAUBER MFG. CO. VIRGIL, IL	
	IDENT NO. 21465 SCALE: 1:2 DRAWN: MAO DATE: 9/8/2025	TITLE Payout Stand 1570 Brake pressure plate REV. R08

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